



- Loctite 271 (92-809820)
- 2-4-C With Teflon (92-825407A12)
- Power Trim and Steering Fluid (92-90100A12)

NOTE: IT IS RECOMMENDED THAT ALL O-RINGS BE REPLACED WHEN SERVICING TILT SYSTEM.
NOTE: LUBRICATE ALL O-RINGS USING QUICKSILVER POWER TRIM AND STEERING FLUID OR (ATF) TYPE F, FA, DEXRON II OR DEXRON III.

Parts List					
Ref	Class	Part	Description	Qty	Footnote
-		830150A	2 POWER TRIM PUMP	1	2
1		813427A	3 SHOCK ROD KIT	1	
2	25	809872A	2 O RING REBUILD KIT	1	
3		810776A	1 MEMORY PISTON ASSEMBLY	1	
4		811228A	1 CYLINDER ASSEMBLY	1	
5		809873A	1 TRIM LIMIT VALVE KIT	1	
6		809874A	1 PUMP ASSEMBLY	1	
7		809885A	1 MOTOR KIT	1	
8	22	813435	1 RESERVOIR PLUG	1	
9		813442A	2 MANUAL RELEASE ASSEMBLY	1	
10		809875A	1 MANIFOLD KIT	1	
11	10	809876A	1 SCREW KIT (MOTOR)	1	
12		809877A	1 DRIVE SHAFT	1	
13		809878A	1 FILTER KIT	1	
14		809879A	1 P. D. CHECK ASSEMBLY KIT	1	
-	25	809880A	1 O RING KIT (COMPLETE TRIM)	1	
15	17	821539	2 GROOVE PIN		
16	17	19607	1 ANCHOR PIN		
17	17	822869	1 PIN		